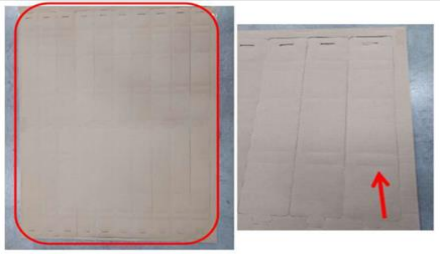
 KANEPACKAGE PHILIPPINE INC. No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302	<h1>INVESTIGATION REPORT</h1>		
	Prepared By:	Check By:	Approved By:
DATE:	K. DIAZ QA-IE/ Prodn IE	N. CEPEDA QA/ Prodn SV	R. MIRANDA KPLIMA Operations Gen. Mngr.

5M REVIEW		DOCUMENT REVIEW				
MAN	FAILED TO VIEW THE CHECKPOINTS	Affected Document:	Date Reviewed:	Disposition:	PIC:	Target Date:
MACHINE	No Changes	Procedure Manual		With Revision <input checked="" type="checkbox"/> No Revision <input checked="" type="checkbox"/>	K. DIAZ	N/A
MATERIAL	No Changes	Work Instruction		With Revision <input checked="" type="checkbox"/> No Revision <input checked="" type="checkbox"/>	K. DIAZ	N/A
METHOD	No Changes	Process Flow		With Revision <input checked="" type="checkbox"/> No Revision <input checked="" type="checkbox"/>	K. DIAZ	N/A
ENVIRONMENT	No Changes	Forms		With Revision <input checked="" type="checkbox"/> No Revision <input checked="" type="checkbox"/>	K. DIAZ	N/A

I. PROBLEM DESCRIPTION

1.1. ISSUE:	
	INVERTED CUT
1.2. ITEM DESCRIPTION:	
PART CODE:	514784500
PART NAME:	PAD SLEEVE
1.3. BACKGROUND:	
PICTURE 	DETAILS: >Inhouse Detection : INVERTED CUT >Lot size: 2300pcs > Reject Qty: 350pcs >Rejection Rate: 15.22%

IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. CAUSE ANALYSIS:

WHY 1:	AN INVERTED CUT OCCURRED DURING THE DIECUT PROCESS.
WHY 2:	THE FEEDER OPERATOR MADE A MISTAKE IN LOADING THE ITEMS AT THE FEEDER AREA.
WHY 3:	THE FEEDER OPERATOR FAILED TO VIEW THE CHECKPOINTS WHILE FEEDING THE ITEMS, WHICH CAUSED A HIGH RATE OF REJECTS.

IV. ACTION PLAN:

1	RE-EDUCATE THE OPERATOR ABOUT THE PROBLEM AND THEIR CHECKPOINTS.
2	THE OPERATOR WILL REPORT TO THE SUBLEADER/LINE LEADER FOR ANY ABNORMALITIES ENCOUNTERED.
3	WHEN FEEDING THE ITEMS ALWAYS CHECK THE SIDE AND PROPER WAY OF LOADING OF ITEMS AVOID AN INVERTED CUT.